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 Results 1 to 35 of 68 [Page 1 of 2](#) [1](#) [2](#) [Last](#)
Thread: DIY: Detailed R32 rear bumper cover installation on to a GTI
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83Caddy16v

Moderator


 Join Date: Jul 31st, 2000
 Location: NoVA
 Posts: 4,689
 Vehicles: '13 JKU Sahara

☐ DIY: Detailed R32 rear bumper cover installation on to a GTI

03-25-2008 07:56 PM

[Reply](#)

#1

Below are installation pictures for the R32 rear bumper cover on to a 2008 4dr GTI. All-in-all, a pretty straight forward installation. With the right tools, you really don't have to take off the wheels, but it helps. The installation would probably take an hour to do, now that we've done it and had to pull the bumper cover off once or twice during the process. 😊

This is for informational purposes and may not contain all the details necessary to complete (most of the big things are listed) - attempt at your own risk as we are not responsible for anything that may or may not happen during your specific installation experiences.

Items of note:

- one person could do the installation but two make it go much quicker and less frustrating
- installation time - about an hour to an hour and a half. Now that we've done this, the hardest part was separating the lower stock GTI piece from the bumper top.
- Recommend removing the entire bumper cover (top & bottom together)
- be sure to install the new R32 foam properly. The foam does not rest on top, it goes underneath. The part number in the license plate area should not be upside down.
- If your hatch does not securely shut, check to make sure the foam is on properly.
- If your red reflectors do not sit securely, check to make sure the foam is on properly.
- Torx 25 and 20 - screwdriver version as well as 1/4" socket are handy.
- The cover does fit with the stock GTI exhaust still on. You can install the cover at home and head to a muffler shop to have the exhaust mods done later.

Rear Bumper parts:

Foam Absorber 1K6-807-251-A
 Lower Spoiler 1K6-807-433-E-GRU (primered)
 Tail pipe surround 1K6-807-568-9B9
 Tow Hook Cover 1K6-807-441-E-9B9
 LH Support 1K6-807-739
 RH Support 1K6-807-740
 LH Reflector 1K6-945-105-A
 RH Reflector 1K6-945-106-A

Step 1: Gather all of the parts - make sure you have everything needed



Step 2: Jack up the rear and use a jack stand for safety



Step 3: Remove the taillights



Step 4: Remove the screws from the fender well, across the bottom, & top:







Remove the wiring harness for the license plate light:





Step 5: pull off cover - give a pull, you may hear a popping sound, that's ok



Step 6: Separate the GTI cover top from the bottom:



Set the cover, face down. Start on one end to pop the clips out and then "roll" across the cover pulling out the plastic clips. Once it starts to go, you will get the hang of it and it will come apart.

**Step 7: Attach the R32 bottom**

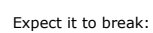
Much like the removal, start at one end and "roll" around to the other side pushing the clips together. be sure to seat them completely, if you do not, you may see a slight line (we did) on the painted side of the cover indicating that the clips are not fully seated.



Pull off a couple of the screw clips from your GTI cover and slide on to the R32 cover:









Clean the surface, prep for the adhesive tape:

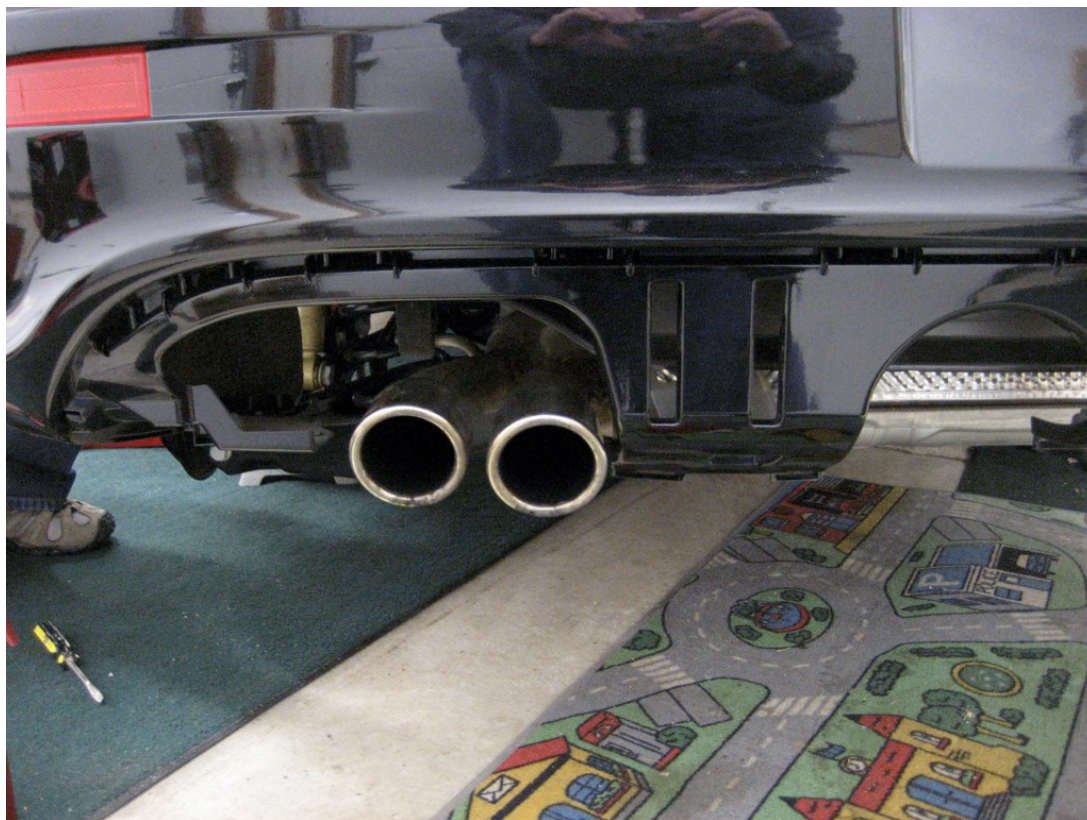


Step 9: install the R32 foam - it wraps around the bottom, not top



Step 10: slide on the R32 bumper cover:
There are "channels" on the both sides that the top cover support plastic will slide into.





The two support pieces that are down on the bottom (near the muffler) need to be lifted around the metal allowing the bumper cover to fully slide on.

Replace all of the Torx screws you removed:

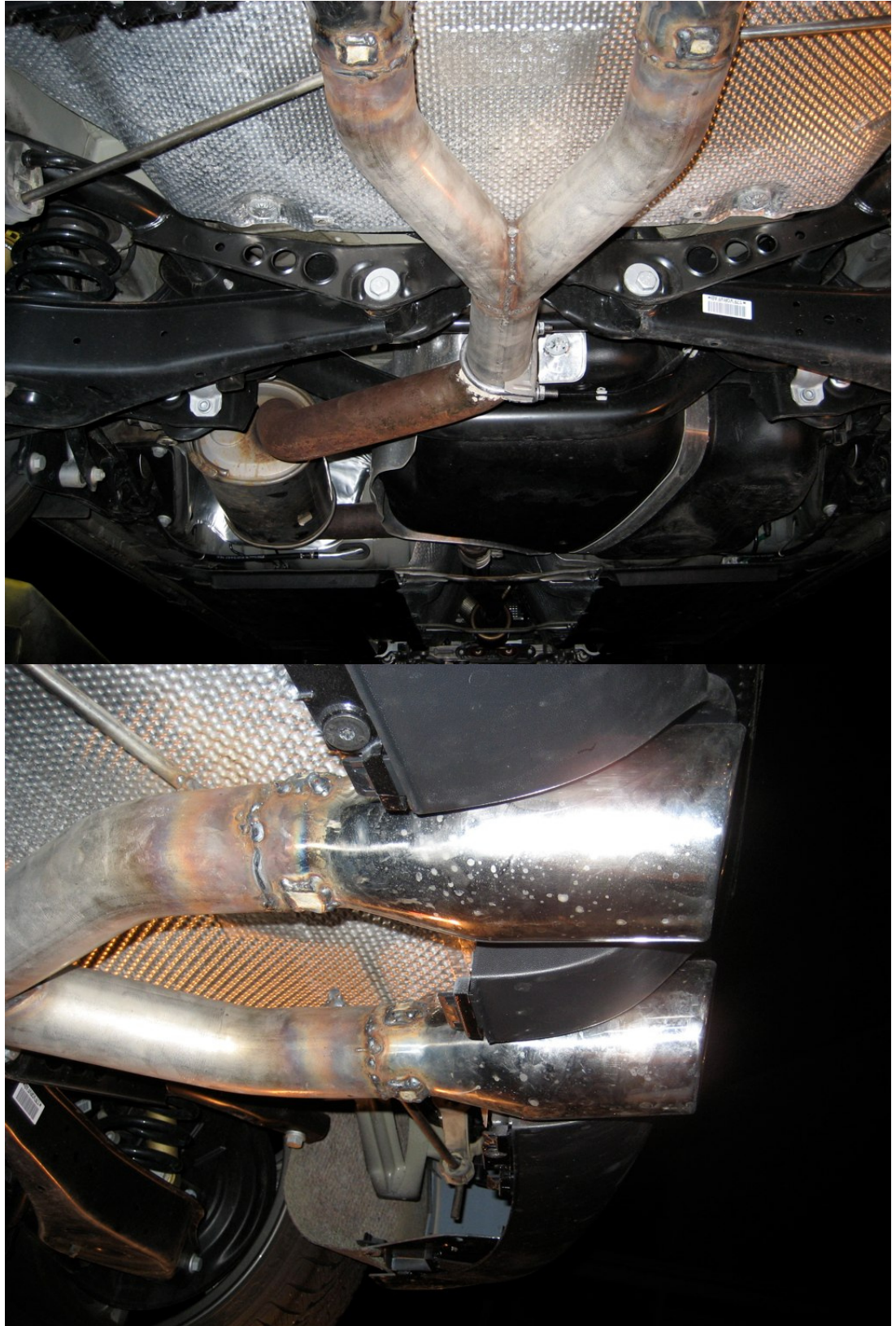


Step 11: install reflectors and button everything back up

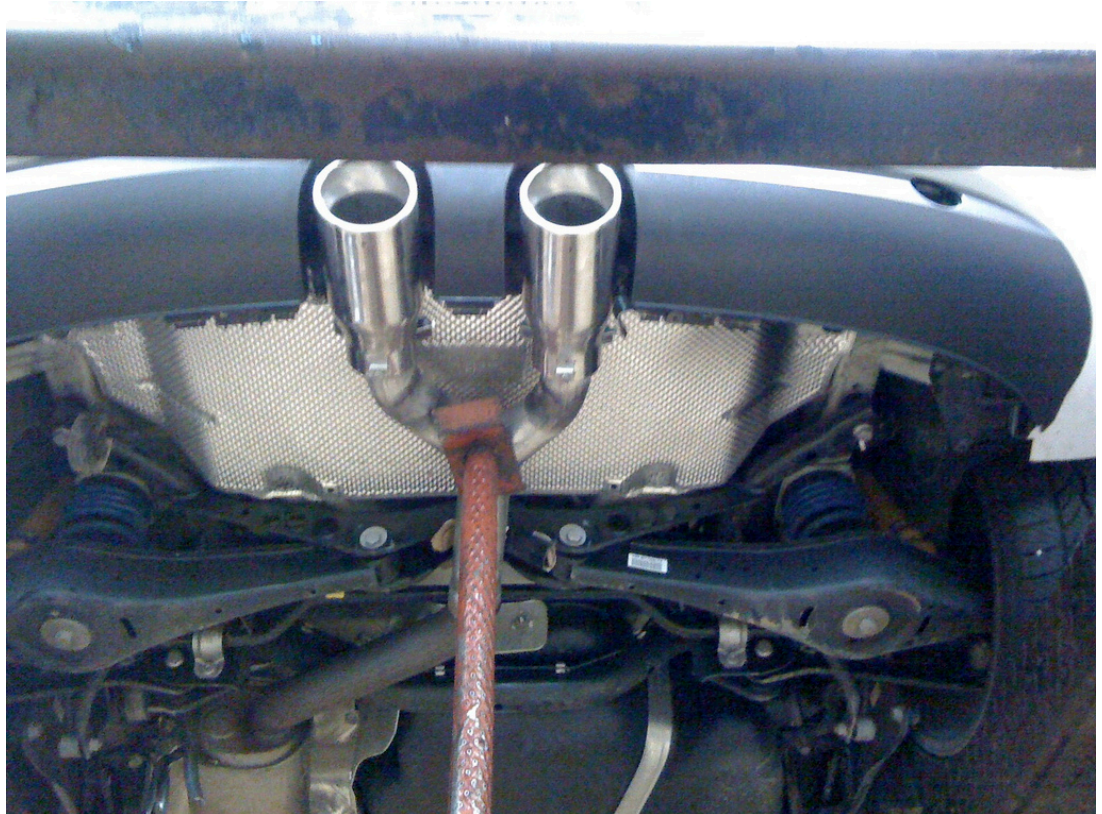
**Stock Exhaust:**

The GTI exhaust clears the plastic by a 1/4" or so, enough for you to make it to a muffler shop









Once the exhaust has been modified, snap on the center piece and enjoy.





Last edited by 83Caddy16v; 08-13-2012 at 09:17 PM.

chris@swedespeed.com

2012 XC90 R-Design | Ice White | 20" Cratus wheels | RSE

2013 JKU Sahara | Rock Lobster | 3.73 rear | Trucklite LED headlights | 430N with NAV-TV and backup camera

Previous: '10 Touraeg TDI : '07 GTI : '98 Jetta TDI : '83 Caddy 16v : '84 GTI 16v : '91 GLI : '01 S4 Avant : '00 S4

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Safari Power Saver
Click to Start Flash Plug-in

1 in 5 kids



focuz04

Member
Join Date: Jul 15th, 2004
Posts: 379

03-25-2008 08:07 PM [Reply](#) #2

sweet. I may or may not be doing this in about a week. Thanx alot. Any possibility on a complete tool list? I saw the torx bits and rachet, just wondering if anything else was needed? Also, you obviously got this from bud, so did it come with everything you needed? I'm assuming it did since he seems to be very thorough. Thanx again
jake

Reply With Quote

83Caddy16v

Moderator



Join Date: Jul 31st, 2000
Location: NoVA
Posts: 4,689
Vehicles: '13 JKU Sahara



Re: (focuz04) 03-25-2008 08:16 PM [Reply](#) #3

If you've got two people - double the hand tools to speed things along.

Hand tools:

Torx 20 & 25 (socket and/or screw driver style)
Flat head screw driver
10mm socket for the tail lights (careful not to drop the nuts)
gloves to limit cuts (they always seem to happen no matter what)
flashlight

Garage stuff:

jack stands
wheel chocks (place at the front wheels) - you never know if it will roll slightly forward
floor jack
torque wrench
17mm socket for lugs
VW wheel lock socket - if you still have the 5th lug as the wheel lock on each wheel
the "hook" tool to remove the black lug caps.

Having a wireless laptop with Vortex at your finger tips can be helpful. 😊

ETKA parts diagrams or a Bentley manual aren't necessary but may be helpful

I think that's about it.

We didn't have any extra parts, so that was a good sign. 🍀

chris@swedespeed.com

2012 XC90 R-Design | Ice White | 20" Cratus wheels | RSE
2013 JKU Sahara | Rock Lobster | 3.73 rear | Trucklite LED headlights | 430N with NAV-TV and backup camera
Previous: '10 Touraeg TDI : '07 GTI : '98 Jetta TDI : '83 Caddy 16v : '84 GTI 16v : '91 GLI : '01 S4 Avant : '00 S4

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svander

Administrator



Join Date: Oct 31st, 2003
Location: Seattle Metro
Posts: 12,232
Vehicles: '11 S4

Re: (83Caddy16v) 03-25-2008 08:22 PM [Reply](#) #4

You've been FAQ'd. 📖

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JoeShmo

Member



Join Date: Oct 17th, 2006
Posts: 2,061

03-25-2008 08:31 PM [Reply](#) #5

Thanks for posting this, I get PM's every day asking how difficult it is.. now I've got something to link people to!


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dubsesd

Member

Re: (JoeShmo) 03-25-2008 08:32 PM [Reply](#) #6

i didnt think you needed to remove the whole bumper to switch the skirts. i managed to change mine leaving the main bumper on



Join Date: Nov 8th, 2007
Posts: 2,345

Reply With Quote

leegf

Member



Join Date: Jul 21st, 2007
Posts: 2,671
Vehicles: '87 Euro S3Si, '98 M3/4/5

Re: DIY: Detailed R32 rear bumper cover installation on to a GTI (83Caddy16v)

03-25-2008 09:01 PM

Reply

#7

nice.. brings back memories. your car almost looks like mine!

Originally Posted by Jeremy Clarkson

Asking the front wheels of a car to do their normal job of steering while handling - let's say, more than 170 brake horsepower - is like asking a man to wire a plug while juggling penguins, while making love to a beautiful woman, while on fire, on stage, in front of the queen. It's all going to go wrong.

motoring con brio

Reply With Quote

absoluteczech

Geriatric Member



Join Date: Sep 12th, 2006
Location: Newport Coast, CA
Posts: 35,025
Vehicles: 2013 VW GTI 2DR DBM

03-25-2008 09:05 PM

Reply

#8

nice

Hitler hates VWVortex| WTF? Thread |

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ktreg

Member



Join Date: Feb 27th, 2005
Posts: 253

Re: (absoluteczech)

03-25-2008 10:38 PM

Reply

#9

dayam, that car is turning out nice!!! 🇹🇭 thanks for your selflessness, garage, and time, christ! this mod will have much more of an impact on your CW GTI. 📺 we'll post more diy on the votex front lip and R32 side skirt install soon. c, you did that part so fast you might have to post it yourself -- i can talk about scratching sticky stuff off the sides...

Reply With Quote

rysskii3

Member



Join Date: Apr 18th, 2006
Location: SoCal
Posts: 9,127
Vehicles: MKII Race Car

03-26-2008 01:55 AM

Reply

#10

really good diy

OIF 06-07: Hospital Corpsman FMF. Al Habbaniyah, Al-Anbar Province, Iraq.
Mk2 16v parts for sale.
Mk2 Golf_GL 16v @ Streets of Willow Raceway.
Project Гольф Mk2 (Carbed)

Reply With Quote

JonnyKuhns

Member



03-26-2008 07:38 PM


Reply

#11

Great DIY!
Can anyone confirm if you **need** to run the rear foam specific to the R32? I know the part numbers are different for the GTI / R32, but I haven't had a chance to install mine yet. I know there have been a few others that have... just curious if it was a necessity.

Join Date: May 10th, 2003

Posts: 6,789



Reply With Quote

ranasinghe.nuwan

Member



Join Date: May 2nd, 2006

Posts: 176

Re: (JonnyKuhns)

03-27-2008 07:24 PM

Reply


#12

thinking of doing this soon also, what are you doing about the exhaust tips? keeps the stock catback and getting the muffler shop to fabricate something??

Reply With Quote

JoeShmo

Member



Join Date: Oct 17th, 2006

Posts: 2,061

Re: (JonnyKuhns)

03-27-2008 07:26 PM

Reply

#13

Quote, originally posted by **JonnyKuhns** »


Great DIY!
Can anyone confirm if you **need** to run the rear foam specific to the R32? I know the part numbers are different for the GTI / R32, but I haven't had a chance to install mine yet. I know there have been a few others that have... just curious if it was a necessity.

I dont know about the US-Spec R32 rear, but with my Euro-Spec rear, there was no way to fit the regular gti foam behind the bumper.

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ktreg

Member



Join Date: Feb 27th, 2005

Posts: 253

Re: (ranasinghe.nuwan)

03-30-2008 12:57 PM

Reply

#14

I had BmFTtechnik in Annapolis, MD fabricate the axleback part of the exhaust -- they did it based on a couple measurements I sent them. I didn't trust the local Midas/Meineke to do it b/c there was always a "head scratch moment" when they saw my car. I went out and bought some very affordable/ghetto exhaust tips from the local AdvanceAutoParts, made by "3A Racing." Total installed cost me \$200 -- w/ better fitment out the box than the Eurojet product, imo. Here's the result:







Modified by ktreg at 12:59 PM 3-30-2008

Reply With Quote

Jovian

Member

GLI

Join Date: Aug 29th, 2006
Location: San Jose, CA
Posts: 662
Vehicles: 2006 Reflex Silver GLI

Re: DIY: Detailed R32 rear bumper cover installation on to a GTI
(83Caddy16v)

03-30-2008 01:48 PM Reply #15

Very nice job and love the results too. Thanks for sharing 😊

Reply With Quote

83Caddy16v

Moderator

16V

Join Date: Jul 31st, 2000
Location: NoVA
Posts: 4,689
Vehicles: '13 JKU Sahara



Re: (ktreg)

03-30-2008 02:55 PM Reply #16

Nice job. 🎧
Looking forward to hearing how it sounds.

chris@swedespeed.com
2012 XC90 R-Design | Ice White | 20" Cratus wheels | RSE
2013 JKU Sahara | Rock Lobster | 3.73 rear | Trucklite LED headlights | 430N with NAV-TV and backup camera
Previous: '10 Touraeg TDI : '07 GTI : '98 Jetta TDI : '83 Caddy 16v : '84 GTI 16v : '91 GLI : '01 S4 Avant : '00 S4

Reply With Quote

jMkV

Member



Join Date: Jun 9th, 2006

Re: DIY: Detailed R32 rear bumper cover installation on to a GTI
(83Caddy16v)

03-30-2008 07:02 PM Reply #17

well done when you purchased the r32 rear bumper, did it come with that replacement foam?

Modified by jMkV at 4:04 PM 3-30-2008

Posts:

625

Vehicles:

2006 candy white GTI and 2005 Audi A6 canyon red

Reply With Quote

Oh Mr. Rabbit

Member

Join Date:

Jul 27th, 2006

Posts:

109

03-30-2008 07:19 PM

Reply


#18

WOW. That looks awesome and I really like the exhaust tips. They remind me of my old MilTek on my Audi A4. Will you post pics of the exhaust underneath the car. I would like to see how you have done things.

Reply With Quote

ktreg

Member



Join Date:

Feb 27th, 2005

Posts:

253

☐ Re: DIY: Detailed R32 rear bumper cover installation on to a GTI (jMkV)

03-30-2008 07:59 PM

Reply

#19

Quote, originally posted by **jMkV** »

well done when you purchased the r32 rear bumper, did it come with that replacement foam?


I purchased the R32 rear bumper from Bud@CheckeredFlagVW for \$390 (w/c is a sick price). At least from Bud it came w/ everything below, w/c is everything you need:

- Rear Bumper parts:
Foam Absorber 1K6-807-251-A
Lower Spoiler 1K6-807-433-E-GRU (primered)
Tail pipe surround 1K6-807-568-9B9
Tow Hook Cover 1K6-807-441-E-9B9
LH Support 1K6-807-739
RH Support 1K6-807-740
LH Reflector 1K6-945-105-A
RH Reflector 1K6-945-106-A

Reply With Quote

ktreg

Member



Join Date:

Feb 27th, 2005

Posts:

253

☐ Re: (Oh Mr. Rabbit)

03-30-2008 08:06 PM


Reply

#20

Quote, originally posted by **Oh Mr. Rabbit** »

WOW. That looks awesome and I really like the exhaust tips. They remind me of my old MilTek on my Audi A4. Will you post pics of the exhaust underneath the car. I would like to see how you have done things.

Ha! That's exactly what we said, "looks like a Miltek w/ the rolled edges on the tips..." You know something else that was unexpected was the way the exhaust sounds b/c you have to cut out the stock suitcase muffler that sits behind the rear axle -- that really reminded me of a Miltek! Save maybe 15-20 lbs w/o that muffler, too.

Stupid, but I didn't take underneath pics when the car was up . The setup was pretty much the same as in the pic below (everything above the pink line).



Finally, let me be sure to give props to the guys who have done this mod long ago. I feel like we're taking credit for doing this conversion but we're just really copying what's been shown here on vortex over the past 10 months or so.

Modified by ktreg at 8:07 PM 3-30-2008

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BodegaBay

Member

GTI

Join Date: Aug 18th, 2002
Posts: 151

☐ Re: (ktreg)

04-01-2008 04:34 AM

[Reply](#)

#21

Quote, originally posted by ktreg »

Ha! That's exactly what we said, "looks like a Miltek w/ the rolled edges on the tips..." You know something else that was unexpected was the way the exhaust sounds b/c you have to cut out the stock suitcase muffler that sits behind the rear axle -- that really reminded me of a Miltek! Save maybe 15-20 lbs w/o that muffler, too.

Finally, let me be sure to give props to the guys who have done this mod long ago. I feel like we're taking credit for doing this conversion but we're just really copying what's been shown here on vortex over the past 10 months or so.

Yes but props to you for posting an inexpensive but great looking alternative to purchasing a full blown Turbo or Cat back system. The Eurojet axle back item didn't look too impressive either. This is a great alternative for those not chipping or looking to alter their stock exhaust for performance. BTW, what's the tip size of those 3A Racing? 3A Racing! Ha! Gotta love it.

Just curious what the sound is like though. As I understand it, you just left the exhaust stock with resonator on. But you did cut out the suitcase muffler and replaced that with straight pipes to the resonator. I've always heard of GTI guys cutting out the resonator and leaving the muffler on but not the other way around. Hence my curiosity how it would sound without the muffler. If someone was wanting the same stock sound, they would have the shop install a (smaller) muffler to replace the suitcase muffler but have twin center tips, correct?


Props to you again. You've renewed my interests in a rear R32.

Modified by BodegaBay at 1:36 AM 4-1-2008

[Reply With Quote](#)

leegf

Member



Join Date: Jul 21st, 2007

Posts: 2,671

Vehicles: '87 Euro 535i, '98 M3/4/5

Re: (ktreg)

04-01-2008 07:10 AM

Reply

#22

looks fantastic. \$200? wow. as a fellow bmp 4dr with r32 rear, i'd love to see your car sometime

Originally Posted by Jeremy Clarkson


Asking the front wheels of a car to do their normal job of steering while handling - let's say, more than 170 brake horsepower - is like asking a man to wire a plug while juggling penguins, while making love to a beautiful woman, while on fire, on stage, in front of the queen. It's all going to go wrong.

motoring con brio

Reply With Quote

ktreg

Member



Join Date: Feb 27th, 2005

Posts: 253


Re: (leegf)

04-01-2008 04:13 PM

Reply

#23


thanks for the compliments. we plan on taking underneath pics and getting a sound clip hopefully in the next few days; will post up. here's what someone else did re: sound containment:



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83Caddy16v

Moderator




Join Date: Jul 31st, 2000

Location: NoVA

Posts: 4,689

Vehicles: '13 JKU Sahara



Re: (ktreg)

04-01-2008 09:49 PM

Reply

#24

I just went for a spin in Ktreg's GTI - in a nutshell it is still stealth and "wife-safe." Cruising around the neighborhood it is just a hair above stock sounding. 2500 rpm cruising did not produce any sort of drone. Get on the throttle and it is noticeable. I recorded a sound clip and hope to get it digitized and will post. DSG shifts have a more noticeable burble. At idle, it does not sound stock, a deeper tone.

For those who swap to the R32 rear, removing the rear muffler does not appear to make the GTI "less drive-able" for those who have sensitive ears or have not had a performance exhaust system in the past.

Those who have had various aftermarket systems and enjoy the deeper & louder tone throughout the range, may be disappointed - this is an OEM+ type of sound.

chris@swedespeed.com

2012 XC90 R-Design | Ice White | 20" Cratus wheels | RSE

2013 JKU Sahara | Rock Lobster | 3.73 rear | Trucklite LED headlights | 430N with NAV-TV and backup camera

Previous: '10 Touraeg TDI : '07 GTI : '98 Jetta TDI : '83 Caddy 16v : '84 GTI 16v : '91 GLI : '01 S4 Avant : '00 S4

Reply With Quote

83Caddy16v Moderator



Join Date: Jul 31st, 2000
Location: NoVA
Posts: 4,689
Vehicles: '13 JKU Sahara

Re: (83Caddy16v)

04-02-2008 12:27 AM Reply #25

Some pics: A little high-temp paint would have the pipe looking spiffy. 😊
The smal squares on the bottom of the tips are where the small bolts that are used to tighten the tips to the pipe were located; they were welded shut.



Modified by 83Caddy16v at 12:28 AM 4-2-2008

chris@swedespeed.com
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2013 JKU Sahara | Rock Lobster | 3.73 rear | Trucklite LED headlights | 430N with NAV-TV and backup camera
Previous: '10 Touraeg TDI : '07 GTI : '98 Jetta TDI : '83 Caddy 16v : '84 GTI 16v : '91 GLI : '01 S4 Avant : '00 S4

Reply With Quote

ktreg Member



Join Date: Feb 27th, 2005
Posts: 253

Re: (83Caddy16v)

04-02-2008 07:13 AM Reply #26

yo, nobody ever said she looked good from below! 🤔 i do agree w/ caddy's assessment on the sound and, to clarify, it does remind me of a Miltek catback, certainly not a full exhaust. but the sound *is* there when you want it to be.
i kind of like this pic; reminds me of the space shuttle engines 🚀 :



Modified by ktreg at 7:15 AM 4-2-2008

Reply With Quote

BodegaBay Member

Re: (83Caddy16v)

04-06-2008 01:11 PM Reply #27

Quote, originally posted by 83Caddy16v »

GTI

Join Date: Aug 18th, 2002
Posts: 151

...I recorded a sound clip and hope to get it digitized and will post....this is an OEM+ type of sound.

Chris:

would love to listen to the sound clip. I'm in the process of converting mine and am collecting all options for the exhaust. Don't need anything crazy just OEM like since I won't be chipping for quite some time.

Ktreg:

what's the diameter of those tips? 3" or 4"? Also, why did the exhaust shop use a U-bolt at the juncture instead of just welding it on?

Modified by BodegaBay at 10:15 AM 4-6-2008

Reply With Quote

ktreg

Member



Join Date: Feb 27th, 2005
Posts: 253

Re: (BodegaBay)

04-06-2008 01:30 PM

Reply

#28

diameter is about 3 1/4". the bolt was used in case i wanted to change back to stock for whatever reason. should not affect performance any.

Reply With Quote

BodegaBay

Member

GTI

Join Date: Aug 18th, 2002
Posts: 151

Re: (BodegaBay)

04-06-2008 01:36 PM

Reply

#29

I see. Thanks. Last questions if you don't mind. What's the diameter of the tubing? I presume it's same as factory (which I don't know what that is, btw)? Would you mind IMing me the measurements you gave to you shop -- I'd like to do the same for mine. Would greatly appreciate it. BTW, great mod and DIY. Was going to give up on this conversion and go with Votex kit but this thread kick started my order.

Modified by BodegaBay at 10:37 AM 4-6-2008

Reply With Quote

ktreg

Member



Join Date: Feb 27th, 2005
Posts: 253

Re: (BodegaBay)

04-06-2008 02:54 PM

Reply

#30

2.25"; i'll email you the dimensions. i'm sure bmf can do the exhaust with or without the tips and send it to you if you want...

Reply With Quote

BodegaBay

Member

GTI

Join Date: Aug 18th, 2002
Posts: 151

Re: (BodegaBay)

04-06-2008 04:16 PM

Reply

#31

Thanks K. Not sure if shipping it across the country is a cost effective solution -- although it does look easy to install. Would you mind asking your guys at BMF how much it would be to fab the piece with tips? I'll check my local exhaust shops as well.

Reply With Quote

83Caddy16v

Moderator



Join Date: Jul 31st, 2000
Location: NoVA
Posts: 4,689
Vehicles: '13 JKU Sahara

Re: (BodegaBay)

04-06-2008 10:59 PM

Reply

#32

A couple of clips, not great audio quality but will give you an idea:




video clip (quicktime)
video clip 2

chris@swedespeed.com
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2013 JKU Sahara | Rock Lobster | 3.73 rear | Trucklite LED headlights | 430N with NAV-TV and backup camera
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Reply With Quote

Sison21 
Member



Join Date: Mar 1st, 2006
Posts: 536


☐ Re: (ktreg)

04-07-2008 03:01 AM [Reply](#) #33

Quote, originally posted by ktreg »

thanks for the compliments. we plan on taking underneath pics and getting a sound clip hopefully in the next few days; will post up. here's what someone else did re: sound containment:




yeah that's my setup. the resonators in really helped out with the sound containment. i didn't want the loudness that the other systems offered so i opted to for the custom route

eco-shine auto reconditioning
<https://www.facebook.com/EcoShineAuto>

Reply With Quote

thirdmac10

Member




Join Date: Mar 19th, 2007

Location: New England

Posts: 738

Vehicles: '14 GLI, '07 Rabbit, '00 Jetta



Re: (Slson21)

04-16-2008 02:30 PM

Reply


#34

off topic but where did you get those tail lights they look so good.

Reply With Quote

ktreg

Member



Join Date: Feb 27th, 2005

Posts: 253

Re: (thirdmac10)

04-16-2008 03:58 PM

Reply

#35

those are OEM LED taillights. i bought them from a guy on vortex but you can buy them from oempl.us, ecs tuning, bud@checkeredflagvw. also check out the mkv faq for diy on these lights.

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DIY: Detailed R32 rear bumper cover installation on to a GTI

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http://forums.vwvortex.com/showthread.php?3754634-DIY-Detailed-R32-rear-bumper-cover-installation-on-to-a-GTI

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